



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-567-113
Job Sheet 203763



Part No: D350-567-113

Job Qty: 2 pcs

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: SOLD *STK*

Description:

Note: IIN-D350-567 REV.F IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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www.dartaerospace.com

Container No: S245456



Part: D350-567-113

Job No: 203763

Serial No/Batch: S245456

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 **FAA STC SH989NE**

DAS
80
9-89

JAN 07 2020

120 QC 4	2 pcs	12/13/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
130 Packaging 3-1 - Stock - B4B	2 pcs	12/13/19	0.00 0.00	QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
135 DC - 1 - B4B	2 pcs	12/13/19	0.00 0.00	Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
140 QC 21 - FG	2 pcs	12/13/19	0.00 0.00	Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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F6033

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-567-113

Location: FG032

135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-113 CHG003

140 - (QC21- Final Inspection - Work Order Release)

(OL3792)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5126712 ✓
2600-6	Camlock Stud	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5237817 ✓
2600-LW	Washer, Camlock Retaining	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5126715 ✓
AN526C832R9	Screw	42 Ea (21 ea) ✓	110-Packaging 1 - Pick Kit	5126716 ✓
D2463-0860	1/2" Seal-86"	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5237818 ✓
D3290-041	Replacement Exterior Window For -111	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5237819 ✓
DT8439	Template	2 (1 ea)	110-Packaging 1 - Pick Kit	5126712 ✓
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	36 sf (18 ea) ✓	110-Packaging 1 - Pick Kit	5237817 ✓
MS20426AD3-5	Rivet	48 Ea (24 ea) ✓	110-Packaging 1 - Pick Kit	5237818 ✓
MS21042L08	Nut	42 Ea (21 ea) ✓	110-Packaging 1 - Pick Kit	5237819 ✓
NAS1149DN832J	Washer	84 Ea (42 ea) ✓	110-Packaging 1 - Pick Kit	5125074/5237819 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	212-12	24	138	0
	2600-6	24	160	0
	2600-LW	24	72	0
	AN526C832R9	42	211	0
	D2463-0860	2	16	0
	D3290-041	2	4	0
	DT8439	2	0	0
	FG-778150-550-ROL	36	1,615	0
	MS20426AD3-5	48	0	0
	MS21042L08	42	1,106	0
	NAS1149DN832J	84	362	0

Part Specifications

Specifications could not be found.

Plex 11/27/19 10:03 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION	Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS	Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																													
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042) _____																																														
Description Work Order Deviation			Disposition																																															
Root Cause <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Operator ☐</td> <td style="width: 33%;">Pressure/Forced ☐</td> <td style="width: 33%;">Positioned Wrong ☐</td> </tr> <tr> <td>Manufacturing Process ☐</td> <td>Bending ☐</td> <td>Outside Tolerance ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Crushing ☐</td> <td>Drawing ☐</td> </tr> <tr> <td>Handling/Preservation ☐</td> <td>Cracks ☐</td> <td>Finish ☐</td> </tr> <tr> <td>Material ☐</td> <td>Crimp/Kink/Ripple/Wave/Twist ☐</td> <td>Part Lost/Missing ☐</td> </tr> <tr> <td>Product Improvement ☐</td> <td>Marks/Chatter ☐</td> <td>Misread ☐</td> </tr> <tr> <td>Process Improvement ☐</td> <td>Mislabeled ☐</td> <td></td> </tr> <tr> <td>Human Factors ☐</td> <td>Other/Details: _____</td> <td></td> </tr> </table>			Operator ☐	Pressure/Forced ☐	Positioned Wrong ☐	Manufacturing Process ☐	Bending ☐	Outside Tolerance ☐	Equip/Tooling ☐	Crushing ☐	Drawing ☐	Handling/Preservation ☐	Cracks ☐	Finish ☐	Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Part Lost/Missing ☐	Product Improvement ☐	Marks/Chatter ☐	Misread ☐	Process Improvement ☐	Mislabeled ☐		Human Factors ☐	Other/Details: _____		FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Contamination ☐</td> <td style="width: 33%;">Power Loss/Surge ☐</td> <td style="width: 33%;">Positioned Wrong ☐</td> </tr> <tr> <td>Misaligned/off center ☐</td> <td>Folio/Program ☐</td> <td>Outside Tolerance ☐</td> </tr> <tr> <td>BOM/Route ☐</td> <td>Grain Direction ☐</td> <td>Drawing ☐</td> </tr> <tr> <td>Broken/Damage/Defect ☐</td> <td>Weld ☐</td> <td>Finish ☐</td> </tr> <tr> <td>Incomplete/Unclear Instructions ☐</td> <td>Wrong Stock Pulled ☐</td> <td>Part Lost/Missing ☐</td> </tr> <tr> <td>Drill Holes ☐</td> <td>Out of Sequence ☐</td> <td>Misread ☐</td> </tr> <tr> <td>Fit/Function ☐</td> <td>Off-set/Set-up ☐</td> <td></td> </tr> </table>			Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	Fit/Function ☐	Off-set/Set-up ☐	
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